

Moving from ISO 9001:2008 to ISO 9001:2015 Mapping Table

ISO 9001:2015		ISO 9001:2008	
4	Context of the organisation	1.0	Scope
4.1	Understanding the organisation and its context	1.1	General
4.2	Understanding the needs and expectations of interested parties	1.1	General
4.3	Determining the scope of the quality management system	1.2 4.2.2	Application Quality Manual
4.4	Quality management system and its processes	4 4.1	Quality management system General requirements
5	Leadership	5	Management responsibility
5.1	Leadership and commitment	5.1	Management commitment
5.1.1	General	5.1	Management commitment
5.1.2	Customer focus	5.2	Customer focus
5.2	Quality policy	5.3	Quality policy
5.3	Organisational roles, responsibilities and authorities	5.5.1 5.5.2	Responsibility and authority Management representative
6	Planning for the quality management system	5.4.2	Quality management system planning
6.1	Actions to address risks and opportunities	5.4.2 8.5.3	Quality management system planning Preventive action
6.2	Quality objectives and planning to achieve them	5.4.1	Quality objectives
6.3	Planning of changes	5.4.2	Quality management system planning
7	Support	6	Resource management
7.1	Resources	6	Resource management
7.1.1	General	6.1	Provision of resources
7.1.2	People	6.1	Provision of resources
7.1.3	Infrastructure	6.3	Infrastructure
7.1.4	Environment for the operation of processes	6.4	Work environment
7.1.5	Monitoring and measuring processes	7.6	Control of monitoring and measuring equipment
7.1.6	Organisational knowledge	New	-
7.2	Competence	6.2.1 6.2.2	General Competence, training and awareness
7.3	Awareness	6.2.2	Competence, training and awareness
7.4	Communication	5.5.3	Internal communication
7.5	Documented information	4.2	Documentation requirements
7.5.1	General	4.2.1	General
7.5.2	Creating and updating	4.2.3 4.2.4	Control of documents Control of records
7.5.3	Control of documented information	4.2.3 4.2.4	Control of documents Control of records
8	Operation	7	Product realisation
8.1	Operation planning and control	7.1	Planning of product realisation
8.2	Determination of requirements for products and services	7.2	Customer-related processes
8.2.1	Customer communication	7.2.3	Customer communication
8.2.2	Determination of requirements related to products and services	7.2.1	Determination of requirements related to the product

ISO 9001:2015		ISO 9001:2008	
8.2.3	Review of requirements related to the products and services	7.2.2	Review of requirements related to the product
8.3	Design and development of products and services	7.3	Design and development
8.3.1	General	New	-
8.3.2	Design and development planning	7.3.1	Design and development planning
8.3.3	Design and development inputs	7.3.2	Design and development inputs
8.3.4	Design and development controls	7.3.4 7.3.5 7.3.6	Design and development review Design and development verification Design and development validation
8.3.5	Design and development outputs	7.3.3	Design and development outputs
8.3.6	Design and development changes	7.3.7	Control of design and development changes
8.4	Control of externally provided products and services	7.4.1	Purchasing process
8.4.1	General	7.4.1	Purchasing process
8.4.2	Type and extent of control of external provision	7.4.1 7.4.3	Purchasing process Verification of purchased product
8.5	Production and service provision	7.5	Production and service provision
8.5.1	Control of production and service provision	7.5.1	Control of production and service provision
8.5.2	Identification and traceability	7.5.3	Identification and traceability
8.5.3	Property belonging to customers or external providers	7.5.4	Customer property
8.5.4	Preservation	7.5.5	Preservation of product
8.5.5	Post-delivery activities	7.5.1	Control of production and service provision
8.5.6	Control of changes	7.3.7	Control of design and development changes
8.6	Release of products and services	8.2.4 7.4.3	Monitoring and measurement of processes Verification of purchased product
8.7	Control of nonconforming process outputs, products and services	8.3	Control of nonconforming product
9	Performance evaluation	New	-
9.1	Monitoring, measurement, analysis and evaluation	8	Measurement, analysis and improvement
9.1.1	General	8.1	General
9.1.2	Customer satisfaction	8.2.1	Customer satisfaction
9.1.3	Analysis and evaluation	8.4	Analysis of data
9.2	Internal audit	8.2.2	Internal audit
9.3	Management review	5.6	Management review
10	Improvement	8.5	Improvement
10.1	General	8.5.1	Continual improvement
10.2	Nonconformity and corrective action	8.3 8.5.2	Control of nonconforming product Corrective action
10.3	Continual improvement	8.5.1	Continual improvement